

ELECTRONIC VALVE SPECIFICATIONS

SPECIFICATION CV7364

ISSUE NO. 1 DATED 20TH MARCH 1963

AMENDMENT NO. 1

Page 1. Mechanical Dimensions and Outline.

Delete Section D, appendix I, -----

----- accordance with D6B.

Insert See Drawing Page 8.

Add New Page 8.

MILITARY SPECIFICATION

CV 7364

SEMICONDUCTOR DEVICE, DIODE

Description:- This specification covers the detail requirements for a single-ended, glass, Germanium junction diode and is in accordance with Specification K.1007 except as otherwise stated.

Mechanical Dimensions and Outline:- Section D, Appendix I, Drawing D5A except that Dim M shall read 0.120 inch. Leads in accordance with D6B.

Polarity:- Cathode end marked as clause 1.3.4.

Absolute Maximum Ratings:-

| Rating | V_R | $I_F(pk)$ | I_F | T_{stg} | T_j | Shock | Vibration |
|--------|-------|-----------|-------|-----------|-------|-------|-----------|
| Unit | V | A | mA | °C | °C | g | g |
| Min | - | - | - | -55 | - | - | - |
| Max | 30 | 1.0 | 100 | +75 | +75 | 1500 | 20 |
| Note | A | | | | | | |

Note A. Peak or d.c.

B. Commercial equivalent AAZ 12.

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Primary Electrical Characteristics:-

| Characteristic | | V_F | I_R | I_R | Q_s | C |
|----------------|---------------|-------|---------|---------|-------|-----|
| Unit | | V | μA | μA | pC | pF |
| Min | | - | - | - | - | - |
| Max | | 0.42 | 55 | 300 | 200 | 12 |
| CONDITIONS | T_{case} °C | 25 | 25 | 60 | 25 | 25 |
| | V_R V | - | 30 | 30 | - | 3 |
| | I_F mA | 100 | - | - | 10 | - |
| | I_R pk mA | - | - | - | 10 | - |
| | f Mc/s | - | - | - | - | 0.5 |

Reliability Assurance Requirements:- Under discussion.

Requirements

Marking As K.1007, B, 1.3.4.1(a), (b), (c).

Quality Assurance Provisions

Destructive Tests The tests listed in Table 2, Group B, Sub-Groups 2, 3 and 4 and Table 3, Group C Inspection Sub-Group 2 are considered destructive.

Group C Inspection This inspection shall be conducted on the initial lot and thereafter every ninety days or every fifth lot, whichever occurs first.

Preparation for Delivery

Packaging The devices shall be packed according to K.1007, Section A, 1.2(c).

Joint Service Catalogue Number

5960-99-037-3131.

This specification has been prepared by, and the Qualification Approval Authority is:-

Ministry of Aviation, Signals Research and Development Establishment,
Christchurch, Hampshire, England.

20th March, 1963.

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GROUP A INSPECTION

Table 1

| Examination or Test | K1007/ NATO Ref. | Test Conditions Specific Conditions | AQL % | Insp. Level | Sym bol | Limits | | Units |
|---|---------------------|--|-------|-------------|---------|--------|------|---------------|
| | | | | | | Min | Max | |
| <u>SUB GROUP 1</u> Visual and Mechanical Inspection. | 5.1 | Excluding Physical Dimensions | 0.65 | II | | | | |
| <u>SUB GROUP 2</u> Forward Voltage. | 8A.3.2 | $I_F = 100 \text{ mA d.c.}$ | 0.65 | II | V_F | - | 0.42 | V |
| Reverse Current (1). | 8A.2.2 | $V_R = 30 \text{ V}$ | | | I_R | - | 55 | μA |
| Stored Charge. | 8A.6.2 | $V_F = +10\text{V}$ $I_F = 10 \text{ mA}$ $C_1 = 0.04\mu\text{F}$ $C_2 = 0.01 \mu\text{F}$ $D_1 = \text{CV2290 or CV7110}$ $D_2 = \text{CV7050}$ $R_1 = 1 \text{ Kohm}$ $V_g = -10\text{V pulse}$ $t_r = 10 \text{ ns}$ Pulse width 2 μs | | | Q | - | 200 | pC |
| <u>SUB GROUP 3</u> Reverse Current (2). | 8A.2.2 | $T_{\text{amb}} = 60^\circ\text{C}$ $V_R = 30 \text{ V}$ | 2.5 | I | I_R | - | 300 | μA |
| <u>SUB GROUP 4</u> Capacitance | 8A.5.1 | $V_R = 3 \text{ V}$ Freq. = 0.5 Mc/s | 4.0 | IA | C | - | 12 | pF |

Table 2 GROUP B INSPECTION

| Examination or Test | Test Conditions | | AQL % | Insp. Level | Sym bol | Limits | | Units |
|--|-----------------------------|--|----------|----------------|------------|--------|-----|-------|
| | K1007/ NATO Ref. | Specific Conditions | | | | Min | Max | |
| <u>SUB GROUP 1</u> Physical Dimensions | Sec D App I | Drawings D5A and D6B Dim M 0.120 inch (max) | 6.5 | IC | | | | |
| <u>SUB GROUP 2</u> Solderability Temperature Cycling Thermal Shock Moisture Resistance | 5.13 5.5 5.6.2 5.3 | -55°C to +75°C 75°C and 0°C | 4.0 | IA | | | | |
| <u>SUB GROUP 3</u> Vibration Fatigue | 5.15.1 | | 4.0 | I | | | | |
| <u>SUB GROUP 4</u> Lead Fatigue | 5.10 | | 6.5 | IA | | | | |
| <u>SUB GROUP 5</u> Omitted | | | | | | | | |
| <u>SUB GROUP 6</u> Omitted | | | | | | | | |

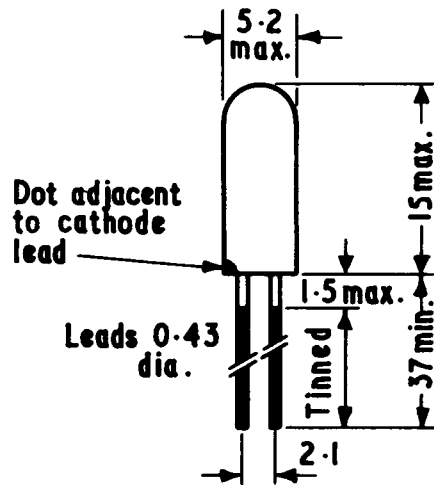
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Table 2 GROUP B INSPECTION (Cont'd)

| Examination or Test | Test Conditions | | AQL % | Insp. Level | Sym bol | Limits | | Units |
|---|---------------------|--|-------|-------------|---------|--------|------|---------|
| | K1007/ NATO Ref. | Specific Conditions | | | | Min | Max | |
| <u>SUB GROUP 7</u> | | | 4.0 | I | | | | |
| High Temperature Life (non-operating) | 6.2.1 | $T_{stg} = 75^{\circ}C, t = 1000$ hours | | | | | | |
| Low Temperature Life (non-operating) | 6.2.2 | $T_{stg} = -55^{\circ}C, t = 1000$ hours | | | | | | |
| <u>SUB GROUP 8</u> | | | 4.0 | IA | | | | |
| Operating Life | 6.3 | Half wave circuit with resistive load P.I.V. = 30V $I_O = 100$ mA $f = 50$ c/s $T_{amb} = 55^{\circ}C$ $t = 1000$ hours | | | | | | |
| <u>Post Test End Points for SUB GROUPS 2, 3, 7 & 8.</u> | | | | | | | | |
| Forward Voltage | 8A.3.2 | $I_F = 100$ mA d.c. | | | V_F | - | 0.47 | V |
| Reverse Current (1) | 8A.2.2 | $V_R = 30$ V | | | I_R | - | 75 | μA |

Table 3 GROUP C INSPECTION

| Examination or Test | K1007/ NATO Ref. | Test Conditions | | AQL % | Insp. Level | Sym bol | Limits | | Units |
|--|---------------------|--|--|-------|-------------|---------|--------|------|---------------|
| | | Specific Conditions | | | | | Min | Max | |
| <u>SUB GROUP 1</u> Omitted | | | | | | | | | |
| <u>SUB GROUP 2</u> Shock | 5.17.1 | Non-operating. 5 blows in each of four directions, three of which shall be mutually perpendicular. Two shall be opposite, namely towards the base and away from the base. | | 6.5 | IA | | | | |
| <u>Post Test End Points</u> Forward Voltage | 8A.3.2 | $I_F = 100 \text{ mA d.c.}$ | | | | V_F | - | 0.47 | V |
| Reverse Current | 8A.2.2 | $V_R = 30 \text{ V}$ | | | | I_R | - | 75 | μA |



All dimensions in m.m.